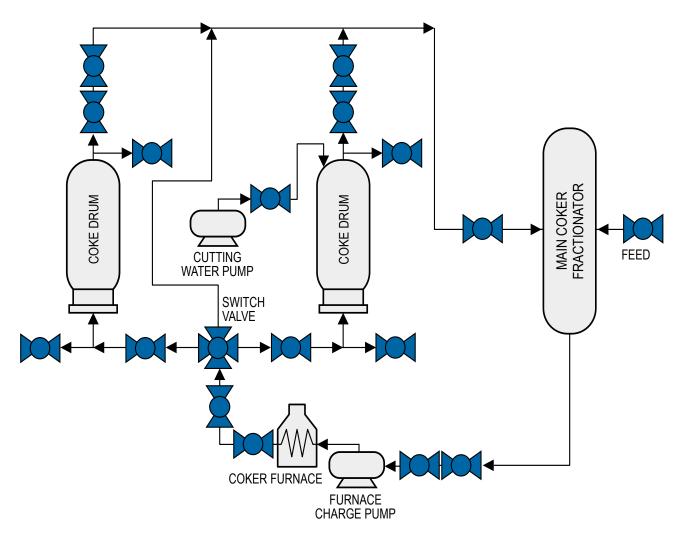




Isolation Valves for Coking Service

Refinery Coking

The delayed coker process is a batch process, one of the most hostile environments in the refinery – due to the abrasive and erosive properties of the coke by-product – and crucial to a refinery's profitability. Valves are cycled frequently and failure can lead to a complete shutdown of a unit, resulting in large process and financial costs. Optimizing valve life-cycle is critical to operational efficiency.



Improve Availability

The quality of design reduces failure rates and increases reliability.

- High reliability run factors
- Most effective coker valve technology
- Continuous purging design prevents "coking up"
- Lowest life-cycle costs

Coker Valve Applications:

- Switch valve
- Drum overhead vapor line
- Feed and withdrawal lines
- Drum blowdown
- Heater isolation
- Cutting water isolation
- Switch valve isolation
- Safety relief valves isolation lines
- Drain and vent valves
- Fractionator isolation valves

Isolation Valves for Coking Service

Size: Class: Standard materials For steam purged valves:

For heater isolation valves:

1" - 36" ANSI 300 - 1500

A217 Gr. C12, A217 Gr. C5 A217 Gr. C12,

Incoloy® 800 H, 317SS

Sealing: ValvTechnologies tests coker valves

to zero-leakage

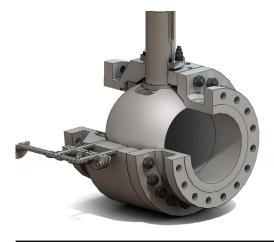
Stem packing: Belleville®-loaded low emission tested

Garfoil® packing ISO 15848 Rate B

and API 624

Purge connections: Single customer connection, continuous,

per application and specification



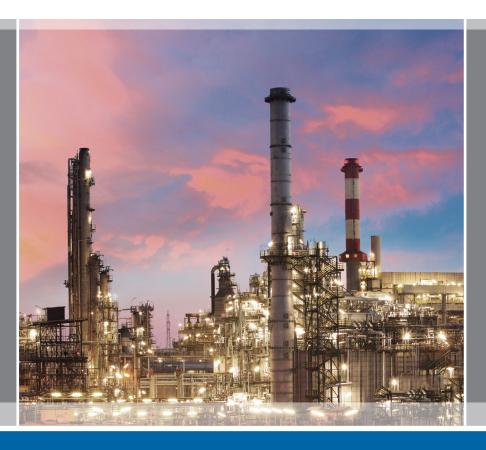


Isolation Valves for Coking Service	
Features	Benefits
Integral seat	 Most effective technology for thermal cycling and solids containing processes. Design extends drum switching isolation for scheduled production operations and goals.
Inconel forged Belleville® spring	Delivers high reliable process isolation due to consistent ball and seat loading, especially for solids conditions. Thin profile spring design eliminates resid buildup in crevices like other type springs.
HVOF RiTech® hard coatings	State-of-the-art computerized applied hard coatings on ball and seat extending isolation capabilities for expected operational performance goals and repair cost reductions. 35% less repair cost than other type ball valves.
Continuous purge design	• Ensures consistent torques for drum operations to meet production run times. Provides consistent valve operation due to effective flushing of hot resid and fines collection. 40% less steam costs than other ball designs.
Reduced steam consumption	Reduces total cost-of-ownership versus other ball valve designs in reducing yearly steam costs
Bi-directional sealing option	Provides isolation of process in both flow directions due to fluctuating pressures
Spring loaded low emission packing design	Keeps hydrocarbon in containment and meets 100 PPM requirements
ValvTechnologies' repair services	Capabilities to service/repair ValvTechnologies coker valves on-site or at our manufacturing facility in Houston

Additional options per customer specification:

- Automation electric, hydraulic, pneumatic
- Interlock control capabilities

Refinery Coker Valves



ValvTechnologies, Inc. is a global leader in the design and manufacturing of flow control devices. Founded in 1987 and headquartered in Houston, Texas, ValvTechnologies remains focused on helping customers meet their daily production and process challenges safely and efficiently.

Having built a global reputation for superior quality and dependability across every industry served with products designed to fulfill the requirements of standard applications to the most sophisticated, severe-service processes, ValvTechnologies meets the demands for total flow control solutions, whether one valve at a time, or system-wide.

Bringing together the best people and the latest in technological design and manufacturing processes, ValvTechnologies has created an atmosphere where quality and dependability are built into every product, start to finish.

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